## Attachment "J" Stimulation Program Zelman#1 Injection Well

In the event stimulation is necessary to enhance injectivity the proposed treatment would be as follows: Pump 1,000 gallons MCA acid, 20,000 lbs 20/40 sand in 20,000 gallons fresh water with 150 lbs of gel down the tubing while monitoring both tubing and annulus pressures. Freshwater will be treated with Iron Control (Fe-Oxyclear) & Clay Stabilizer (Cla-Sta XP) at a rate of 1/1000 gal & 2/1000 gal respectively. (See Attachment "O" for MSDS sheets) Maximum treatment pressure would not exceed 6480 psi bottom- hole pressure. Stimulation would be performed on an as needed basis and would have prior approval of the EPA.